

Work Order ID 57225



Page 1

March 30, 2010 10:49:47 AM

Item ID: D3573-8

Accept



Setup Start



Stop



Revision ID:

Item Name: Adapter

Start Date: 30/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 08/04/2010 Req'd Qty: 10.00



Customer:

Reference:

JW/10-03-30

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
Description

Draw Nbr

Revision Nbr

D3573

Rev A

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

BAND SAW

Bandsaw

Memo

Jeaspa Bandsaw

Cut blank 3.500" long

0.00

JF 10/03/31

(10) ✓

110



HAAS CNC VERTICAL MACHINING #1

0.00

JF 10/03/31

(10) ✓

HAAS 1

Memo

HAAS CNC vertical machine #1

Machine as per Folio FA679 and Dwg D3573

0.00

120



QC2- Inspect parts off machine FA1/FA1B

0.00

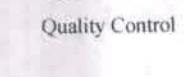
JF 10/03/31

(10) ✓

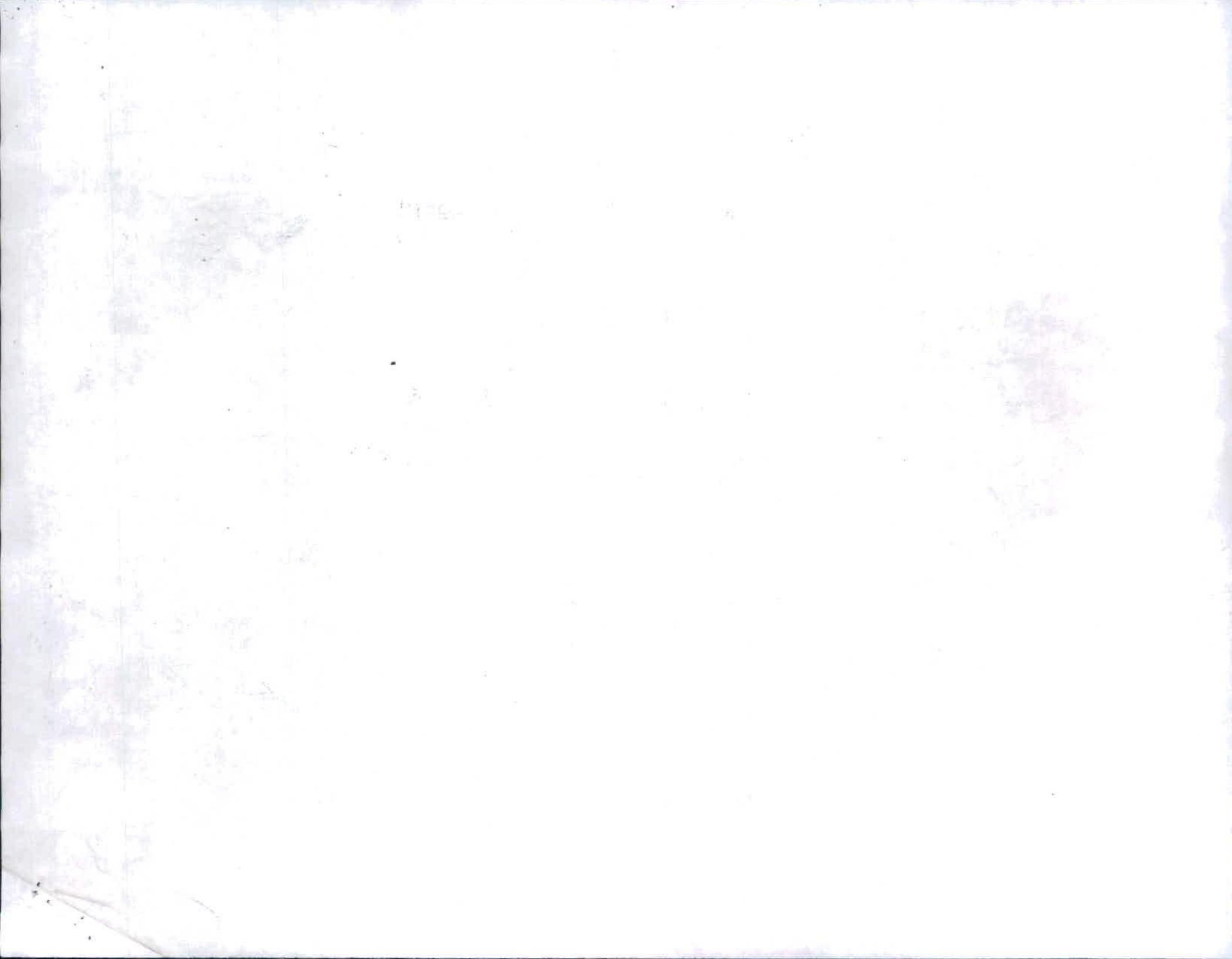
Memo

0.00

QC



Quality Control



Work Order ID 57225

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Page 2

Item ID: D3573-8

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Stop



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Required Date: 08/04/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC8- Inspect parts - second check

0.00

JL 10/03/31

140



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

BR 10-4-1

P φ.

150



Powdercoat

Powder Coating

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

N(112588

0.00

JUL 10/04/09

X10 φ

Memo

START TIME: 1:45pm
OVEN TEMPERATURE: 320°F
FINISH TIME: 2:15pm



Work Order ID 57225

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Page 3

Item ID: D3573-8

Accept



Setup

Start



Stop

Revision ID:

Item Name: Adapter

Start Date: 30/03/2010 Start Qty: 10.00



Required Date: 08/04/2010 Req'd Qty: 10.00



Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

160



QC

Quality Control

Operation
Description

QC3- Inspect Part Finish

Set Up/
Run Hours

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

BL 10-4-8

10.00

170



Packaging

Packaging

Identify as per dwg & Stock Location: 244

0.00

10-4-8 A

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-4-12 A

MF
10-4-9

Picklist Print

March 30, 2010 10:49:46 AM

Page 1

Work Order ID: 57225



Parent Item: D3573-8



Parent Item Name: Adapter

Comments: IPP Rev:A New Issue 07-01-29 JLM

Start Date: 30/03/2010

Required Date: 08/04/2010

Start Qty: 10.00

Required Qty: 10.00

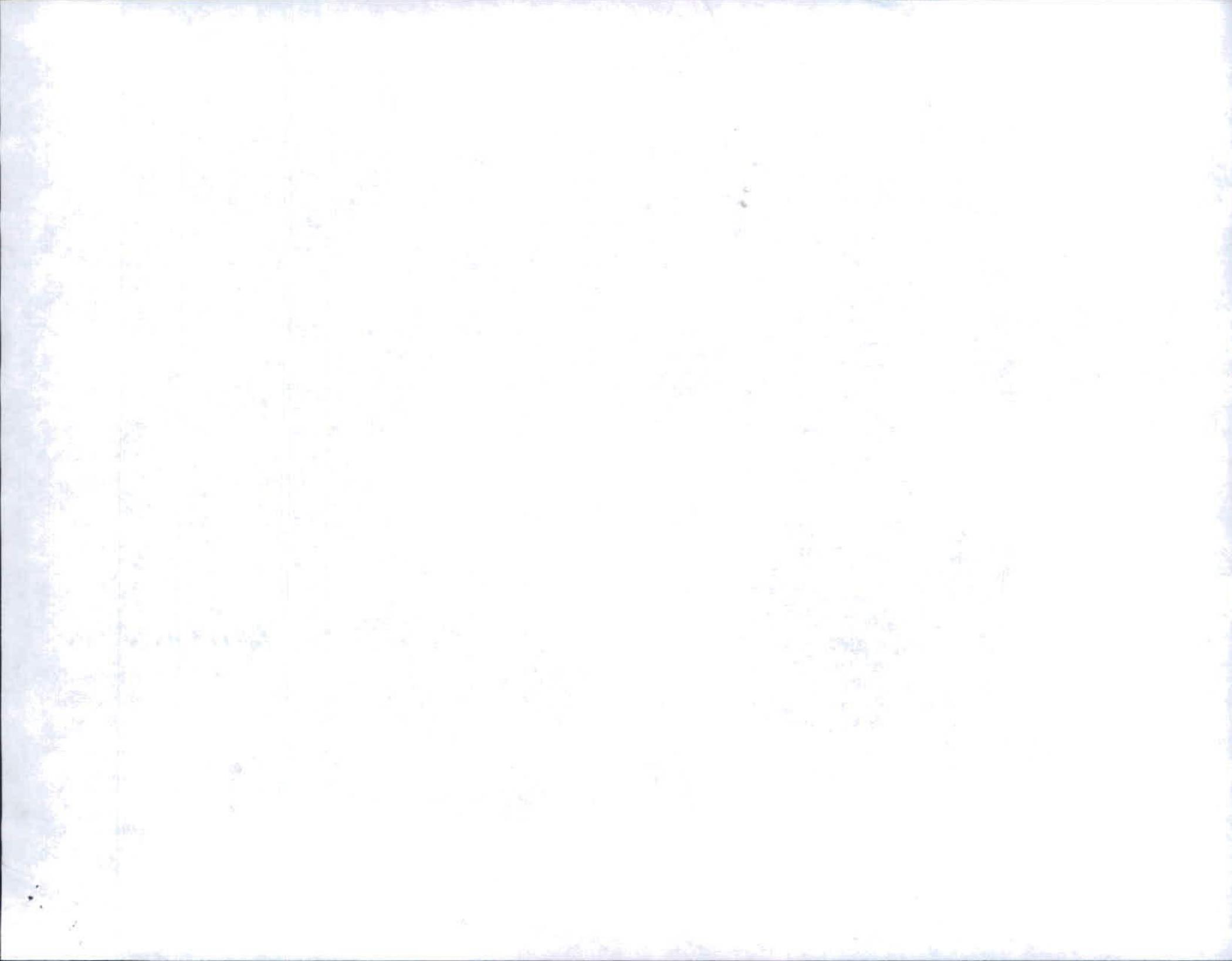
| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| M6061T6B0.500X02.50 0 | | Purchased | No | | | 100 | f | 27.5923 | 3.0737 | | | |

6061-T6 Bar .500 x 2.50



| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| MAT02 | 27.59231579 | |
| 103435 | 1.06 | |
| 104366 | 26.5323158 | |

3.0737 88 10/03/31



| | | |
|-----------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | |
| Description: Adapter | Part Number: | D3573-8 |
| Inspection Dwg: D3573 | Rev: A | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

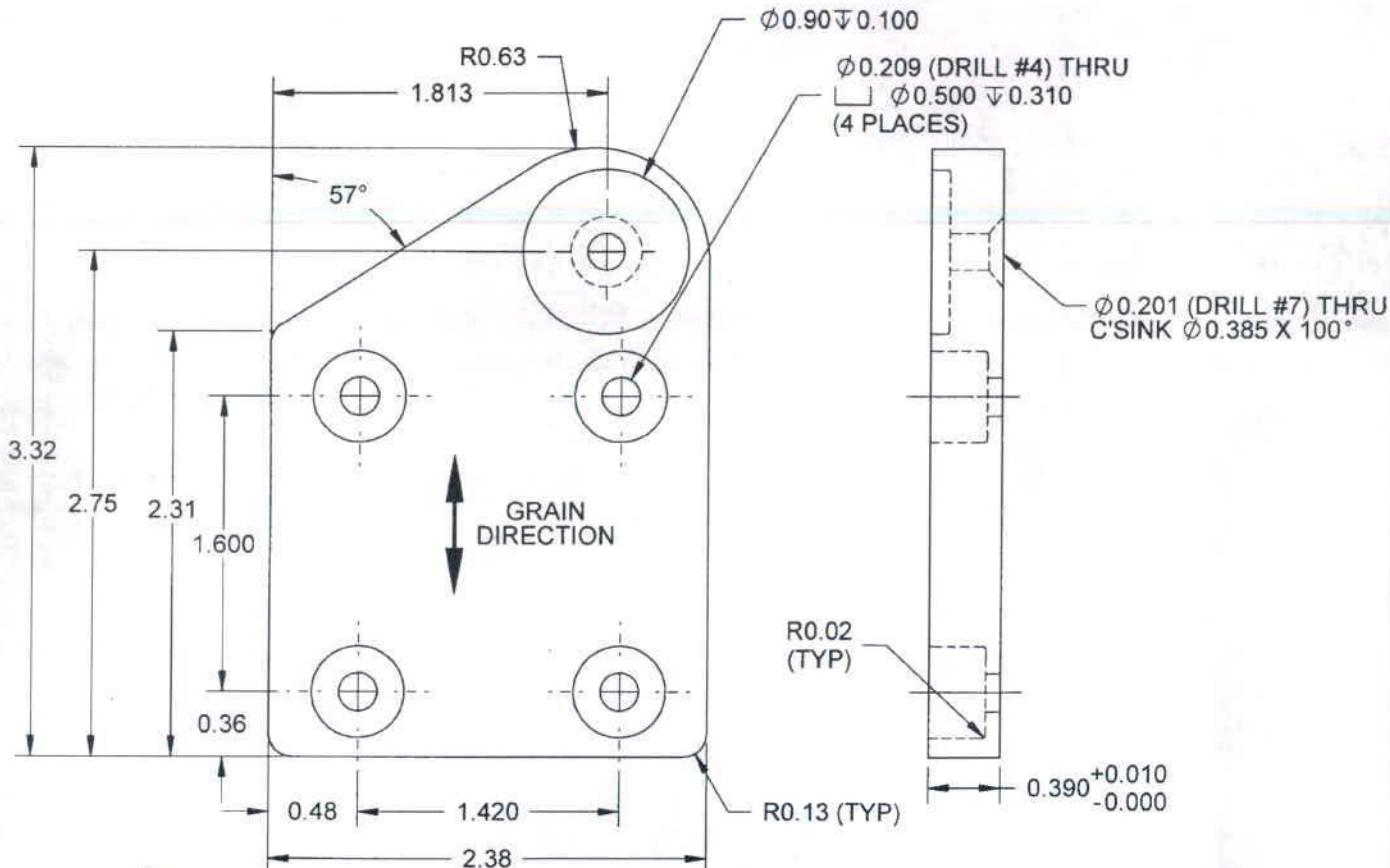
| | | | | | |
|--------------|-----------------|-------------|-----------------|---------------------|-----|
| Measured by: | <u>J.B.</u> | Audited by: | <u>JL</u> | Prototype Approval: | N/A |
| Date: | <u>10/03/31</u> | Date: | <u>10/03/31</u> | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|-----------------|----------|
| A | 07.06.13 | New Issue | KJ/JLM <i>✓</i> | E |

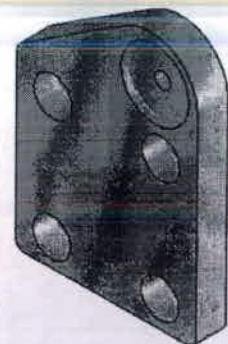


DART

| | | | |
|----------------------|--------------------------------|--|------------------------|
| DESIGN <i>CE</i> | DRAWN BY <i>CE</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>PJ</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3573 | REV. A SHEET 4 OF 4 |
| DATE 07.02.19 | | TITLE ADAPTER | SCALE 1:1 |

RELEASED
07.04.02 *[Signature]*

D3573-7 ADAPTER (SHOWN)
D3573-8 ADAPTER (OPPOSITE)



NOTES:

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER QQ-A-225/8 OR QQ-A-200/8 OR AMS 4117/4128/4115/4116 OR AMS 4160
(REF DART SPEC M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "GREY SANTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3573-7/-8" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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